Astern Power of Main Propulsion Machinery

Object of Amendment

Rules for the Survey and Construction of Steel Ships Part B and D Guidance for the Survey and Construction of Steel Ships Part D

Rules / Guidance for High Speed Craft

Rules / Guidance for the Survey and Construction of Inland Waterway Ships

Reason for Amendment

IACS Unified Requirement (UR) M25(Rev.4) stipulates that main propulsion machinery is to be able to maintain the astern revolutions of at least 70 % of their ahead maximum continuous revolutions. However, it was pointed out to IACS that it can be difficult for some ships (e.g. those using highly skewed propellors) to comply with this requirement. IACS, therefore, decided to review this requirement.

As a result of its review, IACS adopted UR M25(Rev.5) in December 2024 to stipulate requirements related to tests for confirming the astern power of main propulsion machinery complies with regulation II-1/28 of SOLAS.

Accordingly, relevant requirements are amended based on UR M25(Rev.5). In addition, some wording is revised to make it clear that the standard values for assessing ship manoeuvring performance during sea trials are only intended as reference values (i.e. they are not a mandatory requirement).

Outline of the Amendment

The main details of this amendment are as follows:

- (1) Amends the revolution/power of the main propulsion machinery used for the astern test during the sea trial from at least 70 % of the ahead maximum continuous revolutions to the maximum permissible astern power (MPAP) permitted by the design of the main propulsion machinery, power transmission system and propulsion shaft system.
- (2) Revises some wording to clarify that standard values for assessing ship manoeuvrability during sea trials are just reference values, not a mandatory requirement.

Effective Date and Application

- (1) Table B2.11, Part B of the Rules for the Survey and Construction of Steel Ships; Part D of the Rules for the Survey and Construction of Steel Ships; Part D of the Guidance for the Survey and Construction of Steel Ships; the Rules/Guidance for High Speed Craft; and the Rules/Guidance for the Survey and Construction of Inland Waterway Ships This amendment applies to ships for which the date of contract for construction is on or after 1 January 2026 or ships which undergo astern test during examinations of altered parts on or after 1 January 2026.
- (2) Annex 2.3.1-1, Part B of the Rules for the Survey and Construction of Steel Ships Effective date of this amendment is 1 January 2026.

An asterisk (*) after the title of a requirement indicates that there is also relevant information in the corresponding Guidance.

ID:DD25-08

Amended	Original	Remarks
RULES FOR THE SURVEY AND	RULES FOR THE SURVEY AND	* UR M25.5, which
CONSTRUCTION OF STEEL SHIPS	CONSTRUCTION OF STEEL SHIPS	existed in UR M25 Rev4,
CONSTRUCTION OF STEEL SHIPS	CONSTRUCTION OF STEEL SHIPS	is to describe the astern
		response characteristics of
		variable pitch propellers
Part B CLASS SURVEYS	Part B CLASS SURVEYS	and has been moved to
		UR M83.
		UR M83 has been
		incorporated into Annex
		2.3.1-3, Part B of the
		Rules by the amendment
		"Manoeuvring
		Performance of
		Controllable Pitch
		Propellers" dated 26
		December 2024.
Chapter 2 CLASSIFICATION SURVEYS	Chapter 2 CLASSIFICATION SURVEYS	
	•	

	Original	Remarks
	Table B2.11 Survey – Sea Trials *1	
Test Items	Details	
1 Speed tests	(Omitted)	
		M25.1 (last sentence) ISO 19019:2005, section 5.4 states that it is desirable to receive wind from aft (head wind) o forward (tail wind)., and that heating of the propulsion shaft system and abnormal vibration and noise should be recorded. M25.1 M25.2

Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)			
Amended	Original	Remarks	
Annex 2.3.1-1 TEST OF SHIP MANOEUVRABILITY	Annex 2.3.1-1 TEST OF SHIP MANOEUVRABILITY		
An1 <u>Procedures</u> for the Test of Ship Manoeuvrability	An1 <u>Guidance</u> for the Test of Ship Manoeuvrability	Amended the wording.	
An2 Standards for Ship Manoeuvrability	An2 Standards for Ship Manoeuvrability		
An2.1 Scope	An2.1Scope		
An2.1.1 General 1 This An2 shows standards for reference based upon IMO Res. MSC. 137(76) "STANDARDS FOR SHIP MANOEUVRABILITY". 2 Standards for ship manoeuvrability shown in this Appendix are based on the standard conditions defined in An1.1.1-8. 3 Standards for ship manoeuvrability shown in this requirement are for ships carrying dangerous chemicals in bulk, ships carrying liquefied gasses in bulk and ships of not less than 100 m in length.	An2.1.1 General 1 This requirement is based upon IMO Res. MSC. 137(76) "STANDARDS FOR SHIP MANOEUVRABILITY" adopted on 4 December 2002. 2 Standards for ship manoeuvrability shown in this Appendix are based on the standard conditions defined in An 1.1.1-8. 3 Standards for ship manoeuvrability shown in this requirement are for ships carrying dangerous chemicals in bulk, ships carrying liquefied gasses in bulk and ships of not less than 100 m in length.	Revised to clarify that it is not a mandatory requirement.	
An2.2 Standards for Ship Manoeuvrability	An2.2 Standards for Ship Manoeuvrability		
An2.2.1 Turning Ability The tactical diameter is not to exceed $5L$. The advance is not to exceed $4.5L$.	An2.2.1 Turning Ability The tactical diameter is not to exceed $5L$. The advance is not to exceed $4.5L$.		

Amended	Original	Remarks
An2.2.2 Stopping Ability The track reach is not to exceed 15L. However, this value may be modified by the Administration where ships of large displacement make applying this standard impracticable but should in no case exceed 20 ship lengths.	value may be modified by the Administration where ships of	Revised to clarify that it is not a mandatory requirement.
The effective date of the amendment is according to EFFECTIVE DATE AND APPLICATION (B)		

Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)			
Amended	Original	Remarks	
RULES FOR THE SURVEY AND CONSTRUCTION OF STEEL SHIPS	RULES FOR THE SURVEY AND CONSTRUCTION OF STEEL SHIPS		
Part D MACHINERY INSTALLATIONS	Part D MACHINERY INSTALLATIONS		
Chapter 1 GENERAL	Chapter 1 GENERAL		
1.3 General Requirements for Machinery Installations	1.3 General Requirements for Machinery Installations		
1.3.2 Astern Power* 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. 2 The minimum astern power required by -1 above to secure proper control of the ship in all normal circumstances is to be determined by the ship designer and is not to exceed the maximum permissible astern power (MPAP) for which the main engines, power transmission systems and propulsion shaft systems are designed.	 1.3.2 Astern Power 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. (Newly added) 	M25.1 (except for last sentence) MPAP: Maximum Permissible Astern Power	
3 The astern power of main propulsion machinery is to enable the reasonable braking after the reversing operations from ahead run. 4 Main propulsion systems with reversing gears, controllable pitch propellers or electric propeller drive are to be designed for the MPAP, which is not to lead to the overload	 The main propulsion machinery is to be capable of maintaining in free route astern at least at 70% of the ahead revolutions for a period of at least 30 minutes. The output astern which may be developed in transient conditions is to be such as to enable the braking of the ship within reasonable time. For the main propulsion systems with reversing gears, controllable pitch propellers or electric propeller drive, running astern is not to lead to the overload of the propulsion 	With the revision of UR M25, this part which was the NK original requirement is changed to the standard on the design, and it is transferred to the Guidance. M25.3	
of the propulsion machinery. Note:	machinery.	M25.3 Note	

Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)		
Amended	Original	Remarks
The designed maximum astern power, as referred to in 2.1.30, Part A, defining the maximum astern speed for the design of the main steering gear and rudder stock as per 15.2.2(3), Part D, 13.2.2.1, Part 1, Part C and 3.2, Part CS is not to be taken less than the MPAP.	Original	According to Part D 1.3.2-2, "MPAP" means the maximum astern power which is acceptable per the design of the main-propulsion system. According to the Note mentioned on the left, "designed maximum astern power" means the maximum astern power which is acceptable on the design of the main steering gear and the rudder stock. "designed maximum astern power" must be MPAP or more.
		In other words, the steering gear can withstand a larger astern power than the main-propulsion system by design.

Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)			
Amended	Original	Remarks	
RULES FOR HIGH SPEED CRAFT	RULES FOR HIGH SPEED CRAFT		
Part 9 MACHINERY INSTALLATIONS	Part 9 MACHINERY INSTALLATIONS		
Chapter 1 GENERAL	Chapter 1 GENERAL		
1.2 General Requirements for Machinery Installations	1.2 General Requirements for Machinery Installations		
1.2.2 Astern Power 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. 2 The minimum astern power required by -1 above to secure proper control of the ship in all normal circumstances is to be determined by the ship designer and is not to exceed the maximum permissible astern power (MPAP) for which the main engines, power transmission systems and propulsion shaft systems are designed.	1.2.2 Astern Power 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. (Newly added)	Same as the amendment of 1.3.2-2, Part D of the Rules for the Survey and Construction of Steel Ships.	
3 Main propulsion systems with reversing gears, controllable pitch propellers, waterjet propulsion systems or electric propeller drive are to be designed for the MPAP, which is not to lead to the overload of the propulsion machinery. Note: The designed maximum astern power, as referred to in 2.1.9, Part 1, defining the maximum astern speed for the design of the main steering gear and rudder stock as per 15.2.2(3), Part D of the Rules for the Survey and Construction of Steel Ships is not to be taken less than the MPAP.	2 For the main propulsion systems with reversing gears, controllable pitch propellers, waterjet propulsion systems or electric propeller drive, running astern is not to lead to the overload of propulsion machinery.	Same as the amendment of 1.3.2-4, Part D of the Rules for the Survey and Construction of Steel Ships.	

<u> </u>	arison Table (Astern Power of Main Propulsion Machin	
Amended	Original	Remarks
RULES FOR THE SURVEY AND	RULES FOR THE SURVEY AND	
CONSTRUCTION OF INLAND WATERWAY	CONSTRUCTION OF INLAND WATERWAY	
SHIPS	SHIPS	
Part 7 MACHINERY INSTALLATIONS	Part 7 MACHINERY INSTALLATIONS	
Chapter 1 GENERAL	Chapter 1 GENERAL	
1.3 General Requirements for Machinery Installations of Tugs and Pushers	1.3 General Requirements for Machinery Installations of Tugs and Pushers	
1.3.2 Astern Power* 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. 2 The minimum astern power required by -1 above to secure proper control of the ship in all normal circumstances is to be determined by the ship designer and is not to exceed the maximum permissible astern power (MPAP) for which the main engines, power transmission systems and propulsion shaft systems are designed.	 1.3.2 Astern Power 1 Sufficient power for going astern is to be provided to secure proper control of the ship in all normal circumstances. (Newly added) 	Same as the amendment of 1.3.2-2, Part D of the Rules for the Survey and Construction of Steel Ships.
3 The astern power of main propulsion machinery is to enable the reasonable braking after the reversing operations from ahead run.	<u>2</u> The main propulsion machinery is to <u>be capable of</u> maintaining in free route astern at least at 70% of the ahead revolutions for a period of at least 30 <i>minutes</i> . The output astern which may be developed in transient conditions is to be such as to enable the <u>braking of the ship within</u> reasonable time.	Same as the array down
<u>4 Main</u> propulsion systems with reversing gears, controllable pitch propellers or electric propeller drive are to <u>be designed for the MPAP</u> , which is not to lead to the overload	<u>3</u> For the main propulsion systems with reversing gears, controllable pitch propellers or electric propeller drive, running astern is not to lead to the overload of the propulsion	Same as the amendment of 1.3.2-4, Part D of the Rules for the Survey and

Amended	•	Original	Remai	rks	
of the propulsion machinery.		machinery.	Construction	of	Steel
Note:			Ships.		
The designed maximum astern power,	as referred to in				
2.1.31, Part 1, defining the maximum as	tern speed for the				
design of the main steering gear and rue	dder stock as per				
12.2.2(3), Part 7, 2.1.4, Part 4 is not to be	taken less than the				
<u>MPAP.</u>					

Amended	Original	Remarks
GUIDANCE FOR THE SURVEY AND	GUIDANCE FOR THE SURVEY AND	
CONSTRUCTION OF STEEL SHIPS	CONSTRUCTION OF STEEL SHIPS	
Part D MACHINERY INSTALLATIONS	Part D MACHINERY INSTALLATIONS	
D1 GENERAL	D1 GENERAL	
D1.3 General Requirements for Machinery Installations	D1.3 General Requirements for Machinery Installations	
D1.3.2 Astern Power	(Newly added)	
In applying "Sufficient power for going astern is to be	(Newly added)	Moved from the former
provided to secure proper control of the ship" referred to in		part of original of 1.3.2-2,
1.3.2-1, Part D of the Rules and "The astern power of main		Part D of the Rules for the
propulsion machinery is to enable the reasonable braking"		Survey and Construction of Steel Ships.
referred to in 1.3.2-3, Part D of the Rules, the standard for		Refer to the remark for the
astern power of main propulsion machinery is to be capable of		amendment of 1.3.2-2,
maintaining a free route astern of at least 70 % of the ahead		Part D.
revolutions for a period of at least 30 minutes.		

Amended Amended	Original	Remarks
GUIDANCE FOR HIGH SPEED CRAFT	GUIDANCE FOR HIGH SPEED CRAFT	Remarks
Part 2 CLASS SURVEYS Chapter 2 CLASSIFICATION SURVEYS	Part 2 CLASS SURVEYS Chapter 2 CLASSIFICATION SURVEYS	
2.3 Sea Trials and Stability Experiments	2.3 Sea Trials and Stability Experiments	
 2.3.1 Sea Trials Details of each test to be carried out during sea trials are to be in accordance with the following requirements. (1) Speed test The craft's speed is to be measured during navigating with maximum continuous output of main propulsion engines through the course the length of which is known beforehand. (2) Astern test The astern test is to be carried out in accordance with the following (a) to (c): (a) While the main propulsion machinery is running ahead at its maximum continuous output, an order for full astern is issued from a control position, and the reversing operation from ahead run to full astern run is carried out as quickly as possible, and the astern performance and stopping performance of craft are to be verified. 	 2.3.1 Sea Trials Details of each test to be carried out during sea trials are to be in accordance with the following requirements. (1) Speed test The craft's speed is to be measured during navigating with maximum continuous output of main propulsion engines through the course the length of which is known beforehand. (2) Astern test The astern test is to be carried out in accordance with the following (a) to (c): (a) While the main propulsion machinery is running ahead at its maximum continuous output, an order for full astern is issued and the reversing operation from ahead run to full astern run is carried out as quickly as possible, and the astern performance and stopping performance of craft are to be verified. In applying this provision, the tests are to be carried out from all control positions where there are multiple control positions for the reversing operation to astern run. 	Same as the amendment of Table B2.11, Part B of the Rules for the Survey and Construction of Steel Ships.

Amended	Original	Remarks
(b) It is to be confirmed that the machinery is	(b) It is to be confirmed that the machinery is	
functioning normally while the ship is running	functioning normally while the ship is running	
astern. The main engine is to be kept at the MPAP	astern. The main engine is to be kept at a rate of	
referred to in 1.2.2, Part 9 of the Rules until the	more than 70% of the maximum continuous	
astern speed (rotational speed in rpm) stabilises.	revolutions until the astern speed (rotational	
This test is to also be conducted in accordance	speed in rpm) stabili <u>z</u> es.	
with ISO 19019:2005, section 5.4, Astern trial.		
(c) For gas-fuelled dual fuel engines, the	(c) For gas-fuelled dual fuel engines, the	
confirmation specified in (b) is to be carried out	confirmation specified in (b) is to be carried out	
for all operating modes (gas mode, diesel mode,	for all operating modes (gas mode, diesel mode,	
etc.).	etc.).	
((3) to (11) are omitted.)	((3) to (11) are omitted.)	

	Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)			
Amended	Original	Remarks		
GUIDANCE FOR THE SURVEY AND	GUIDANCE FOR THE SURVEY AND			
CONSTRUCTION OF INLAND WATERWAY	CONSTRUCTION OF INLAND WATERWAY			
SHIPS	SHIPS			
Sims	SIIII S			
Part 2 CLASS SURVEYS	Part 2 CLASS SURVEYS			
Chapter 2 CLASSIFICATION SURVEYS	Chapter 2 CLASSIFICATION SURVEYS			
2.2 Diam Tail and Stability Empire 14	2.2 Diam. Taisla and Cashillan Farmain and			
2.3 River Trials and Stability Experiments	2.3 River Trials and Stability Experiments			
2.3.1 River Trials	2.3.1 River Trials			
1 The astern test required by 2.3.1-1(1), Part 2 of the	1 The Astern test required by 2.3.1-1(1), Part 2 of the	Same as the amendment		
Rules is to be carried out in accordance with the following (1)	Rules is to be carried out in accordance with the following (1)	of Table B2.11, Part B of		
to (3).	to (3).	the Rules for the Survey		
(1) While the ship is running ahead at maximum speed,	(1) While the ship is running ahead at maximum speed,	and Construction of Steel		
an order for full astern is issued from a control	an order for full astern is issued and the reversing	Ships. (However, in case of		
position and the reversing operation from ahead run	operation from ahead run to full astern run is carried	inland waterway ships, it		
to full astern run is carried out as quickly as possible.	out as quickly as possible. The elapsed time for the	is not practical to apply		
The elapsed time for the ship to stop after the full	ship to stop after the full astern order, heading angle	ISO 19019:2005, section		
astern order, heading angle of the ship and stopping	of the ship and stopping distance are to be measured.	5.4. This is because ISO		
distance are to be measured. For ships that are unable	For ships that are unable to perform the test at	19019:2005, section 5.4 is		
to perform the test at maximum speed, the ship is to	maximum speed, the ship is to run ahead at not less	not for river trial and for		
run ahead at not less than the speed of at least 90 %	than the speed of at least 90% of the ship speed	sea trial and recommendation of		
of the ship speed corresponding to not less than 95 %	corresponding to not less than 95% of the maximum	designation of wind		
of the maximum continuous revolutions of the main	continuous revolutions of the main engine. However,	direction is not suitable		
engine. However, the measurements of the items	the measurements of the items regarding stopping	due to constraint of test		
regarding stopping ability may be dispensed with,	ability may be dispensed with, provided that	area.)		
provided that sufficient data is available from an	sufficient data is available from an astern test of a			
astern test of a sister ship and subject to the special	sister ship and subject to the special approval by the			

Amended-Original Requirements Comp	arison Table (Astern Power of Main Propulsion Machin	iery)
Amended	Original	Remarks
approval by the Society. (2) It is to be confirmed that the machinery is functioning normally while the ship is running astern. The main engine is to be kept at the MPAP referred to in 1.3.2, Part 7 of the Rules. The ship is to be kept running astern until the astern speed (rotational speed in rpm) stabilises, and the performance is to be confirmed in accordance with 1.3.2, Part 7 of the Rules. (3) For gas-fuelled dual fuel engines, the confirmation specified in (2) is to be carried out for all operating modes (gas mode, diesel mode, etc.).	Society. (2) It is to be confirmed that the machinery is functioning normally while the ship is running astern. The main engine is to be kept at a rate of more than 70% of the maximum continuous revolutions. The ship is to be kept running astern until the astern speed (rotational speed in rpm) stabilizes and the performance is to be confirmed in accordance with 1.3.2, Part 7 of the Rules. (3) For gas-fuelled dual fuel engines, the confirmation specified in (2) is to be carried out for all operating modes (gas mode, diesel mode, etc.).	
Part 7 MACHINERY INSTALLATIONS	Part 7 MACHINERY INSTALLATIONS	
Chapter 1 GENERAL	Chapter 1 GENERAL	
1.3 General Requirements for Machinery Installations of Tugs and Pushers	1.3 General Requirements for Machinery Installations of Tugs and Pushers	
In applying the "Sufficient power for going astern is to be provided to secure proper control of the ship" referred to in 1.3.2-1, Part 7 of the Rules and "The astern power of main propulsion machinery is to enable the reasonable braking" referred to in 1.3.2-3, Part 7 of the Rules, the standard for astern power of main propulsion machinery is to be capable of maintaining a free route astern of at least 70 % of the ahead revolutions for a period of at least 30 minutes.	(Newly added) (Newly added)	Same as amendment of D1.3.2, Part D of the Guidance for the Survey and Construction of Steel Ships.

Amended	Original	Remarks
The effective date of the amendment is accor	ling to EFFECTIVE DATE AND APPLICATION (A	()

Amended-Original Requirements Comparison Table (Astern Power of Main Propulsion Machinery)					
	Amended	Original	Remarks		
	EFFECTIVE DATE AN	D APPLICATION (A)			
1.	The effective date of the amendments is 1 January 202	26.			
2.					
	construction* is before the effective date.				
	* "contract for construction" is defined in the latest v	version of IACS Procedural Requirement (PR) No.29.			
		1			
	IACS PR No.29 (R	Lev.0, July 2009)			
1.		act to build the vessel is signed between the prospective owner and the shipbuilder. This date contract are to be declared to the classification society by the party applying for the assignment			
	and the construction numbers (i.e. null numbers) of all the vessels included in the of class to a newbuilding.	contract are to be declared to the classification society by the party applying for the assignment			
2.		optional vessels for which the option is ultimately exercised, is the date on which the contract			
	to build the series is signed between the prospective owner and the shipbuilder. For the purpose of this Procedural Requirement, vessels built under a single contraction.	ract for construction are considered a "series of vessels" if they are built to the same approved			
	plans for classification purposes. However, vessels within a series may have desi				
	 such alterations do not affect matters related to classification, or If the alterations are subject to classification requirements, these alterations a 	are to comply with the classification requirements in effect on the date on which the alterations			
	are contracted between the prospective owner and the shipbuilder or, in the	absence of the alteration contract, comply with the classification requirements in effect on the			
	date on which the alterations are submitted to the Society for approval. The optional vessels will be considered part of the same series of vessels if the optional vessels will be considered part of the same series of vessels if the optional vessels will be considered part of the same series of vessels if the optional vessels will be considered part of the same series of vessels in the optional vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered part of the same series of vessels will be considered by the same series of vessels will be considered by the same series of vessels will be considered by the same series of vessels will be considered by the same series of vessels will be considered by the same series of vessels will be considered by the same series of the same se	ption is exercised not later than 1 year after the contract to build the series was signed.			
3.	If a contract for construction is later amended to include additional vessels or ad	ditional options, the date of "contract for construction" for such vessels is the date on which			
	the amendment to the contract, is signed between the prospective owner and the 1. and 2. above apply.	shipbuilder. The amendment to the contract is to be considered as a "new contract" to which			
4.	If a contract for construction is amended to change the ship type, the date of "cont	tract for construction" of this modified vessel, or vessels, is the date on which revised contract			
	or new contract is signed between the Owner, or Owners, and the shipbuilder.				
Note:					
This	Procedural Requirement applies from 1 July 2009.				
	EFFECTIVE DATE AN	D APPLICATION (B)			
1.	The effective date of the amendments is 1 January 202	26.			
-					