

- Practical test is conducted by same procedure of Welder qualification test of ClassNK.
- The examinee, who has valid welder qualification certificate of ClassNK which covers this welding practical test, is exempted from welding practical test.

Outline

- Welding Process applied for test assembly: Manual welding
- Product used for test assembly: Plate
- Type of welded joint applied for test assembly: Butt welding
- Detail of welded joint applied for test assembly: Single side with backing
- Welding position: Flat
- Base metal used for test assembly: Carbon steel
- Base metal thickness: 9mm

Acceptance criteria

- Visual inspections
 - There is no serious crack, blow hole, under cut and other defect.
- Bend tests
 - There is no serious crack, poor penetration, lack of fusion and other defect.

Size of test assembly

